

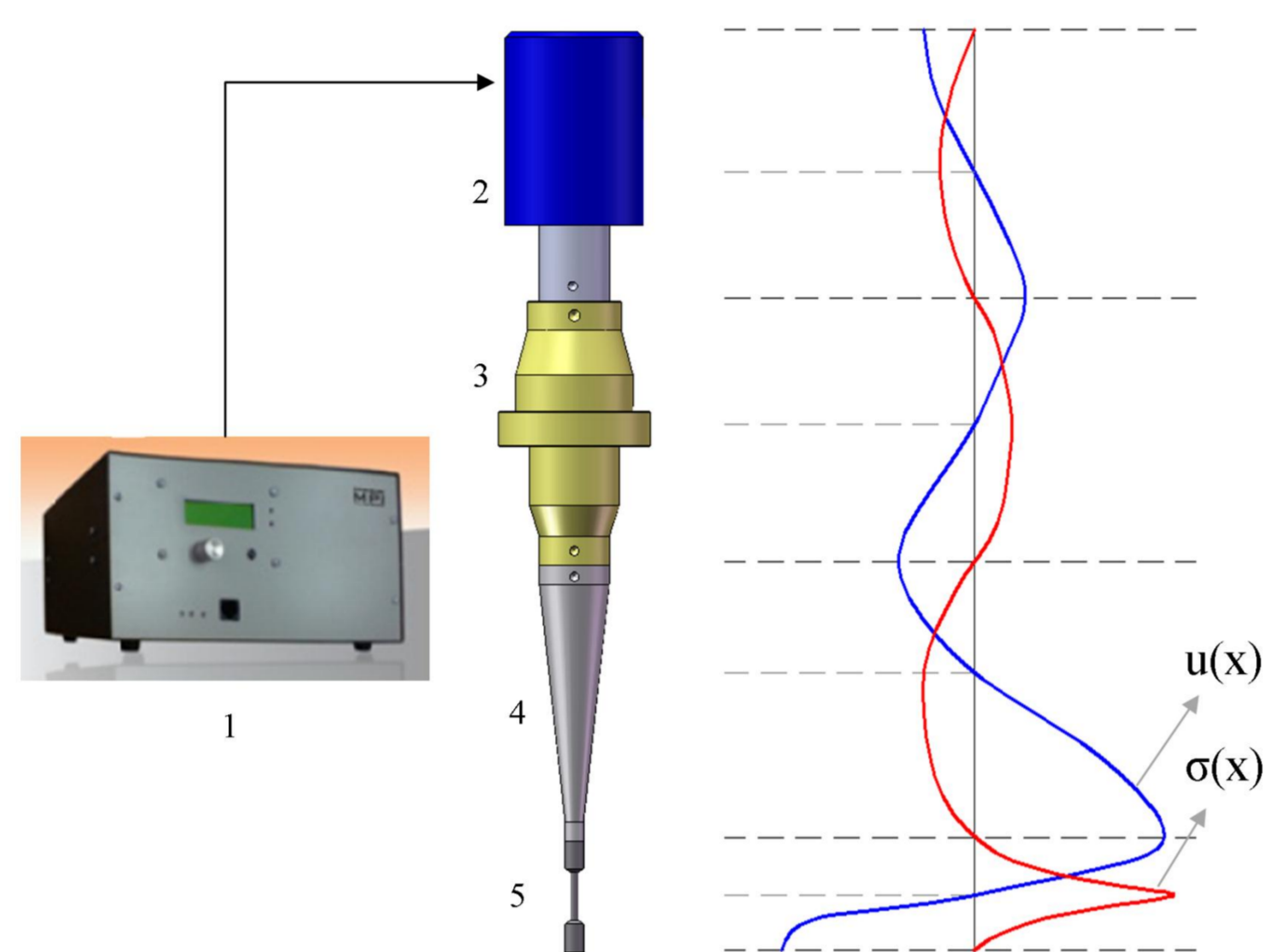
# Modeling of Ultrasonic Fatigue-Life Testing Machine

Diyan M. Dimitrov<sup>\*1</sup>, Veselin Mihailov<sup>1</sup>, and Borislav Kostov<sup>3</sup>

<sup>1</sup>Technical University of Varna, Bulgaria

<sup>\*</sup>Bulgaria, 9010Varna, ul.Studentska 1, TU-Varna, dep. Technical Mechanics, dimitrov.diyan@gmail.com

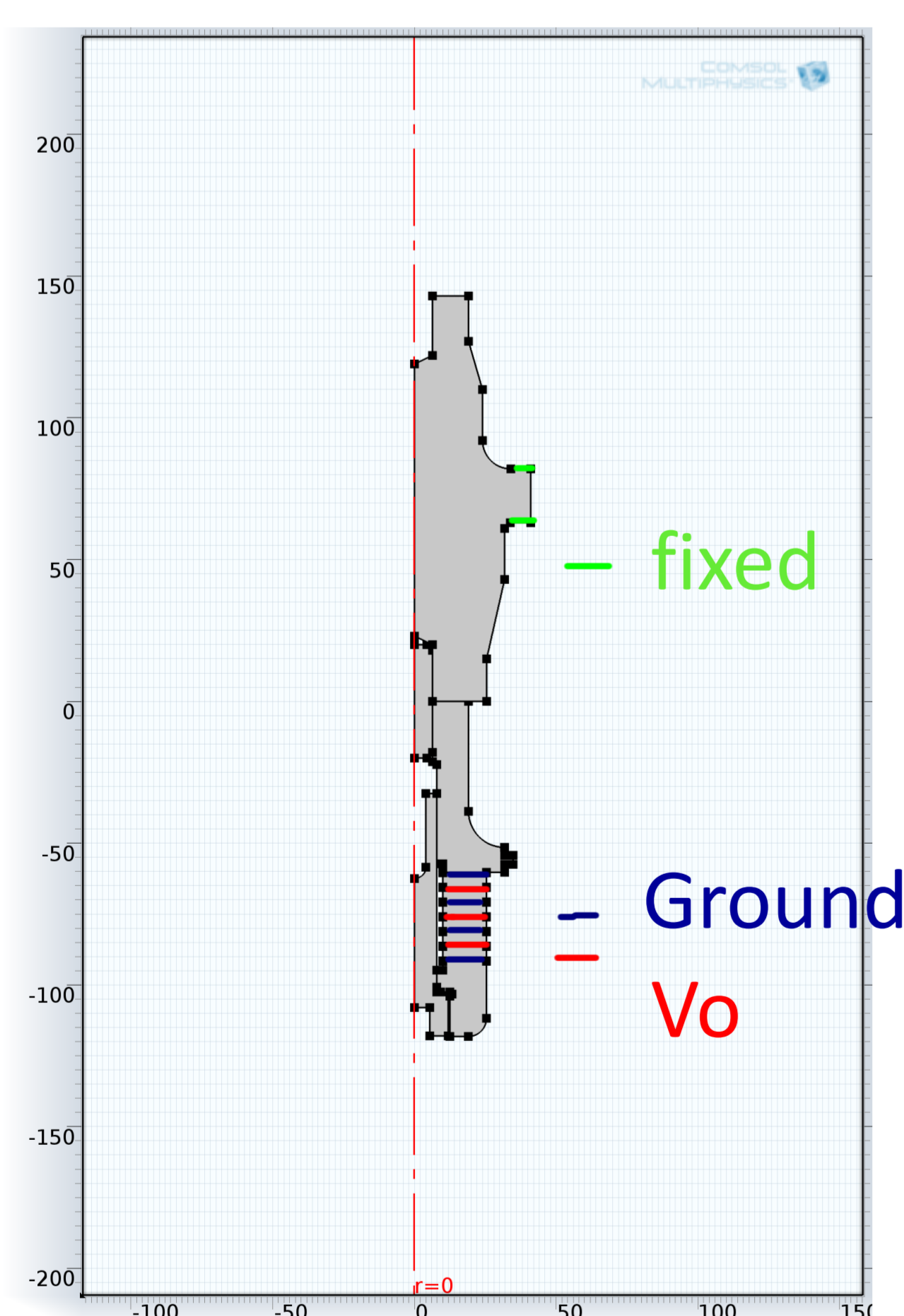
**Introduction:** Nowadays, ultrasonic fatigue testing machines are used to perform materials testing in the range of  $10^7$  to  $10^{10}$  fatigue cycles at frequency 20kHz. The main purpose of this study is to model the relation between the actuator power, the displacement amplitudes and the stresses in the specimen.



1-generator, 2-piezoceramic actuator, 3-booster, 4-horn, 5-tested specimen

**Figure 1. Ultrasonic fatigue testing machine**

**Computational Methods:** For eigenfrequency study and frequency response study analysis Comsol 4.2a Structural Mechanics Module was used. Piezoelectric Devices (pzd) physics, combining electrical and structural boundary conditions, was applied



**Figure 1. Geometry (transducer+booster) and boundary conditions**

Transducer (up to 3kW)  
Booster 1:1.5 (Gold)  
Produced from  
MPInterconsulting-  
Switzerland

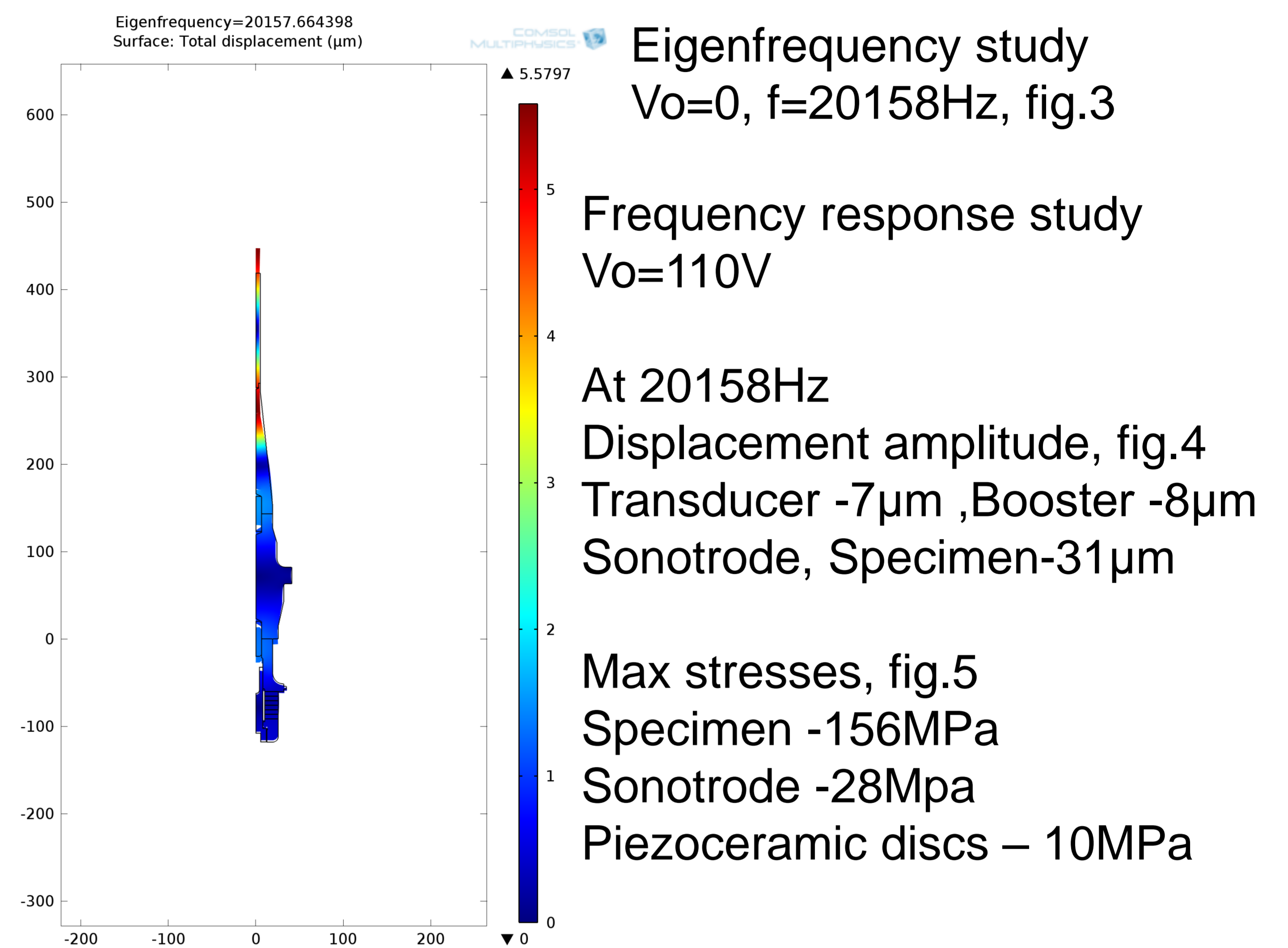
Sonotrode – conical shape,  
1:3.37,  
Al 7075-T6

Test specimen – cylindrical  
shape, L=126mm, made of  
steel

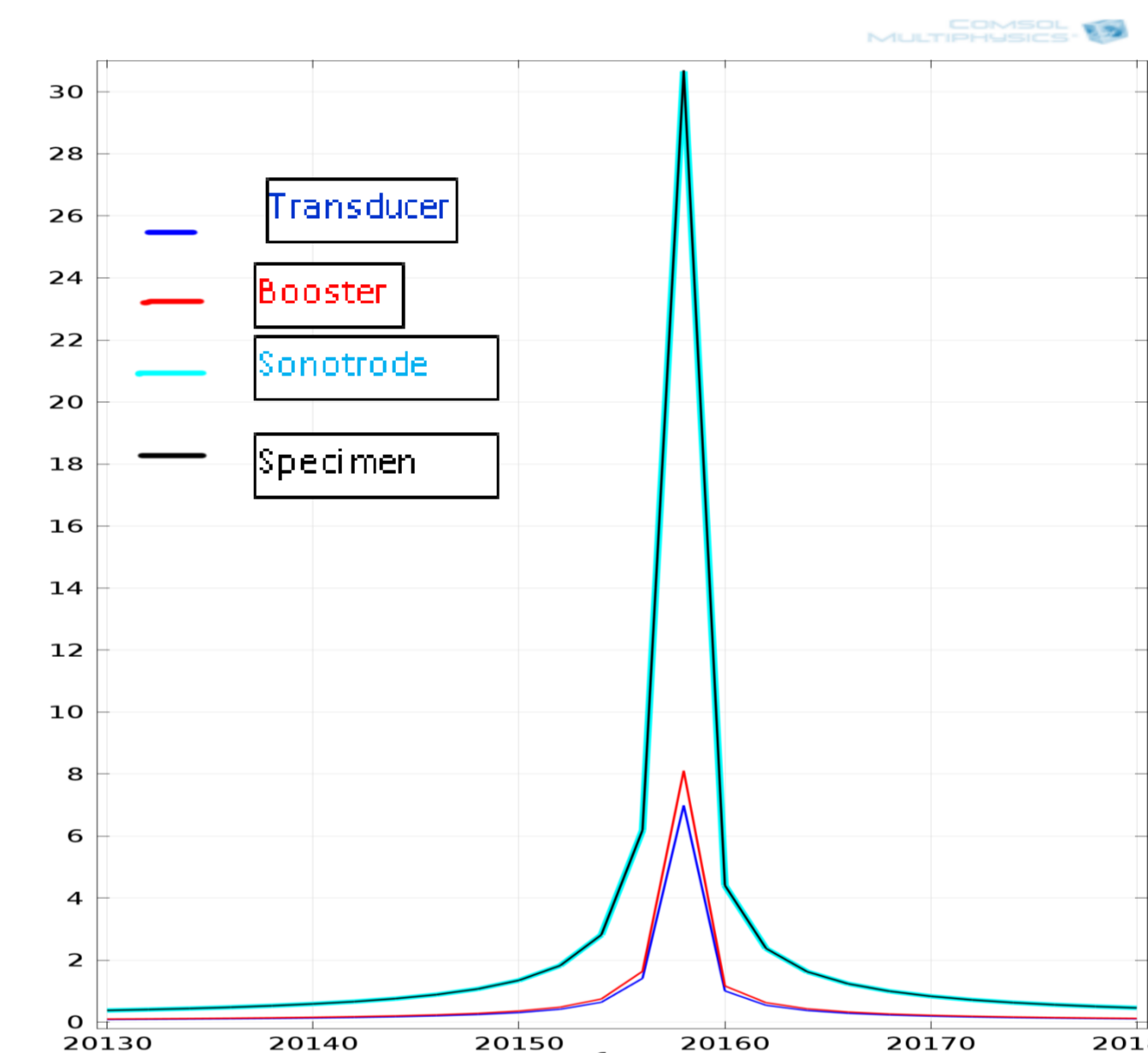
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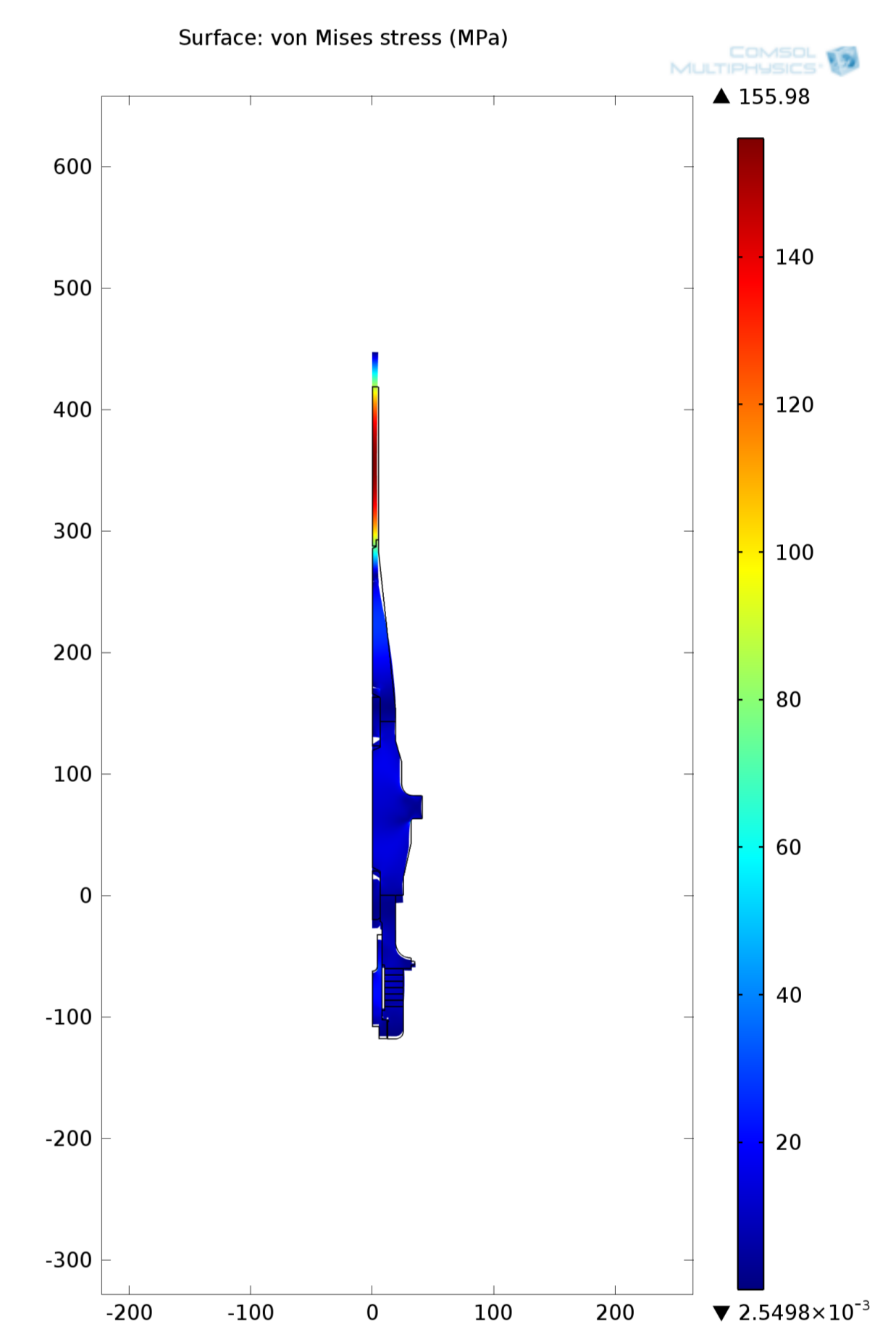
## Results:



**Figure 3. Axial mode shape at 20158Hz (exp. 20180Hz).**



**Figure 4. Displacement amplitude at the end of the transducer, booster, sonotrode, specimen**



**Figure 5. Stress distribution  $V_0=110\text{V}$  (20158Hz)**

**Conclusions:** The determined eigenfrequency shows good coupling with experimental results. The harmonic frequency analysis gives the opportunity to predict displacement amplitudes and stresses in the tested specimen.

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