

MEMS-BASED MICRODROPLET GENERATION WITH INTEGRATED SENSING

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Introduction



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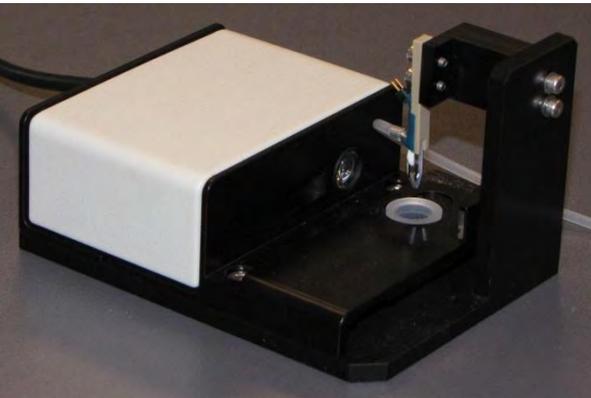
- Background
- Design Concept
- Finite Element Model
- Simulations and Analysis
- Conclusion

Background



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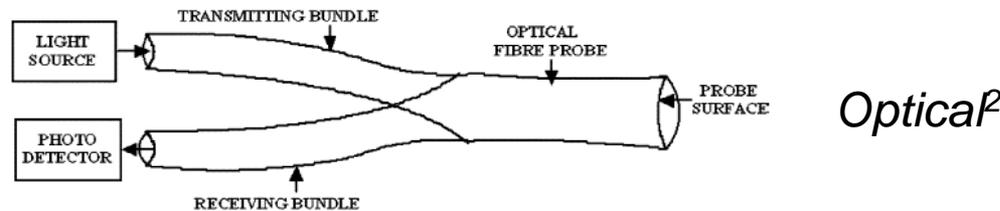
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Photography



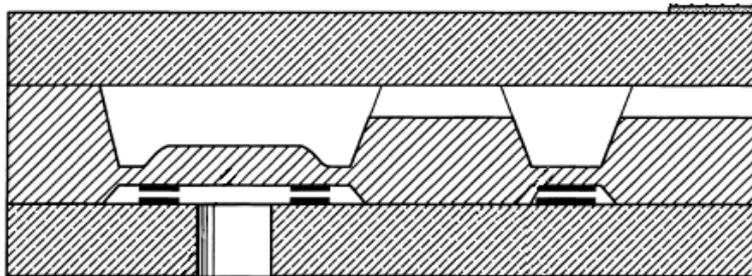
Weighing¹



Optical²

Capacitive

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- Current Sensing Tools
 - External Instrumentation
 - Photography
 - Weighing
 - Integrated Sensing
 - Optical
 - Capacitive

Introduction & Background



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Current & Future Applications

Biological/Chemical Synthesis/Analysis

DNA/Protein
Microarray
Generation

Mass Spectrometry
Sample Preparation

Solid Support
Creation/
Modification

Medicine

Oral Drug
Delivery

Transdermal
Drug Delivery

Tissue
Engineering

Manufacturing

Surface Coating

Electrical
Component
Manufacturing

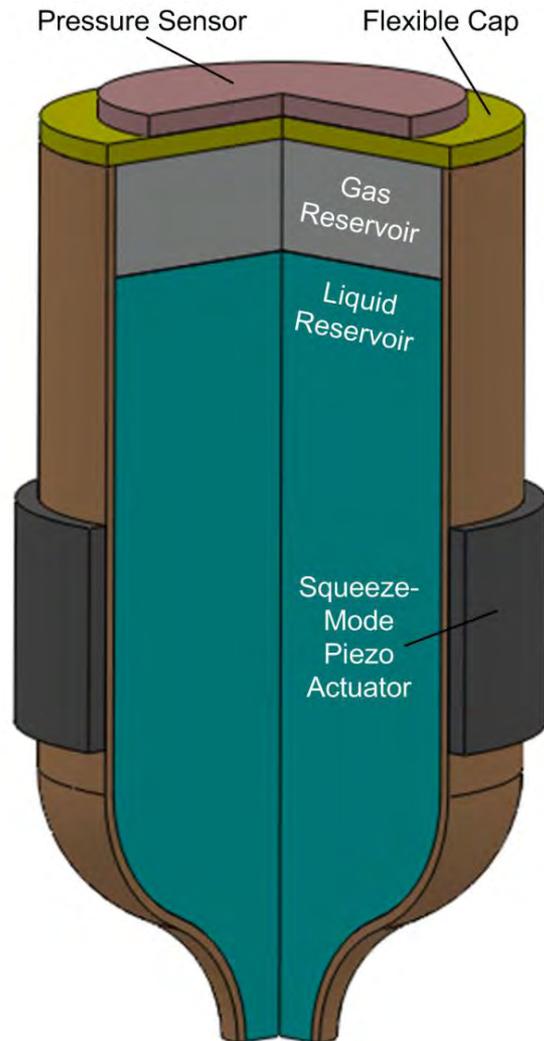
Net-Form
Manufacturing

Design Concept



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- Two fluids in single chamber
 - Compressible gas
 - Incompressible liquid
- Gas pressure/volume changes when liquid volume dispensed
- Pressure/volume changes can be related analytically to dispensed volume

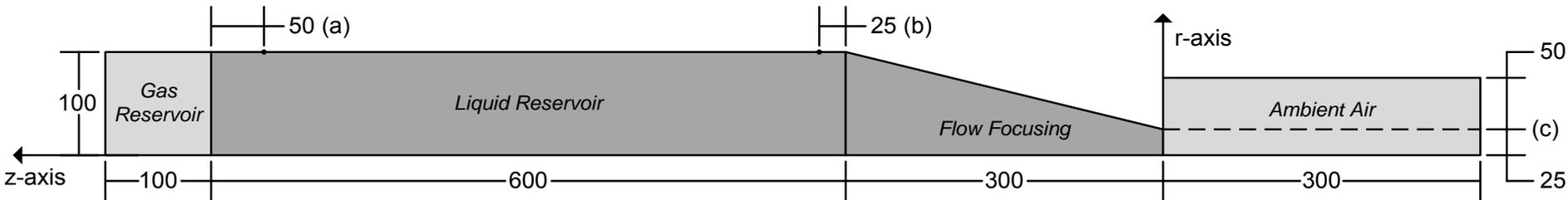
Finite Element Model



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□ Geometry



□ Notes

- (a) – Defines BC for Interface Slip
- (b) – Defines BC for Actuation Modeling
- (c) – Domain Subdivision Aids in Meshing

Finite Element Model



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□ Governing Equations

$$\frac{\partial \rho}{\partial t} + \rho \nabla \cdot \mathbf{u} = 0$$

Conservation of Mass

$$\rho \frac{\partial \mathbf{u}}{\partial t} + \rho (\mathbf{u} \cdot \nabla) \mathbf{u}$$

Conservation of Momentum

$$= \nabla \cdot \left[-p \mathbf{I} + \mu (\nabla \mathbf{u} + (\nabla \mathbf{u})^T) - \frac{2}{3} \mu (\nabla \cdot \mathbf{u}) \mathbf{I} \right] + \rho \mathbf{g} + \mathbf{F}$$

$$\frac{\partial \phi}{\partial t} + \nabla \cdot (\mathbf{u} \phi) = \gamma \nabla \cdot \left(\varepsilon_{ls} \nabla \phi - \phi (1 - \phi) \frac{\nabla \phi}{|\nabla \phi|} \right)$$

Level-Set Equation



Finite Element Model



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□ Boundary Conditions



AS	Axial Symmetry	II	Initial Interface
IP	Inlet – Pressure, No Viscous Stress	OP	Outlet – Pressure, No Viscous Stress
NS	Wall – No Slip	W	Wall - Wetted

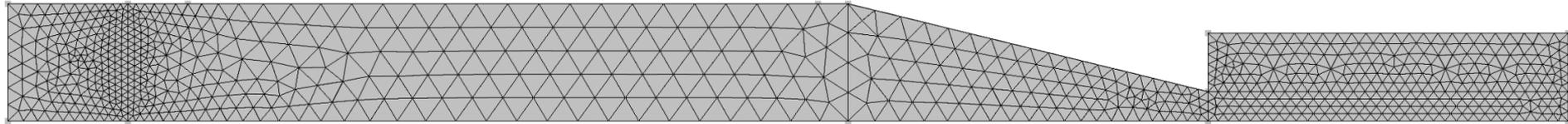
Finite Element Model



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□ Mesh



- Unstructured Triangular Mesh
- Mesh Refinement
 - Liquid/Gas Boundaries – Gas Reservoir and Nozzle
 - Downstream of the Nozzle

Simulations and Analysis



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- Two-Stage Solution
 - ▣ Initialization of level-set variable over fluid interfaces
 - PARADISO direct solver
 - ▣ Full-scale solution of the four variables
 - Solved from 0 to 8 μ s
 - Generalized- α time stepping
 - SPOOLES direct solver
- Input pressure magnitudes ranging from 1.0 to 1.8 MPa were simulated

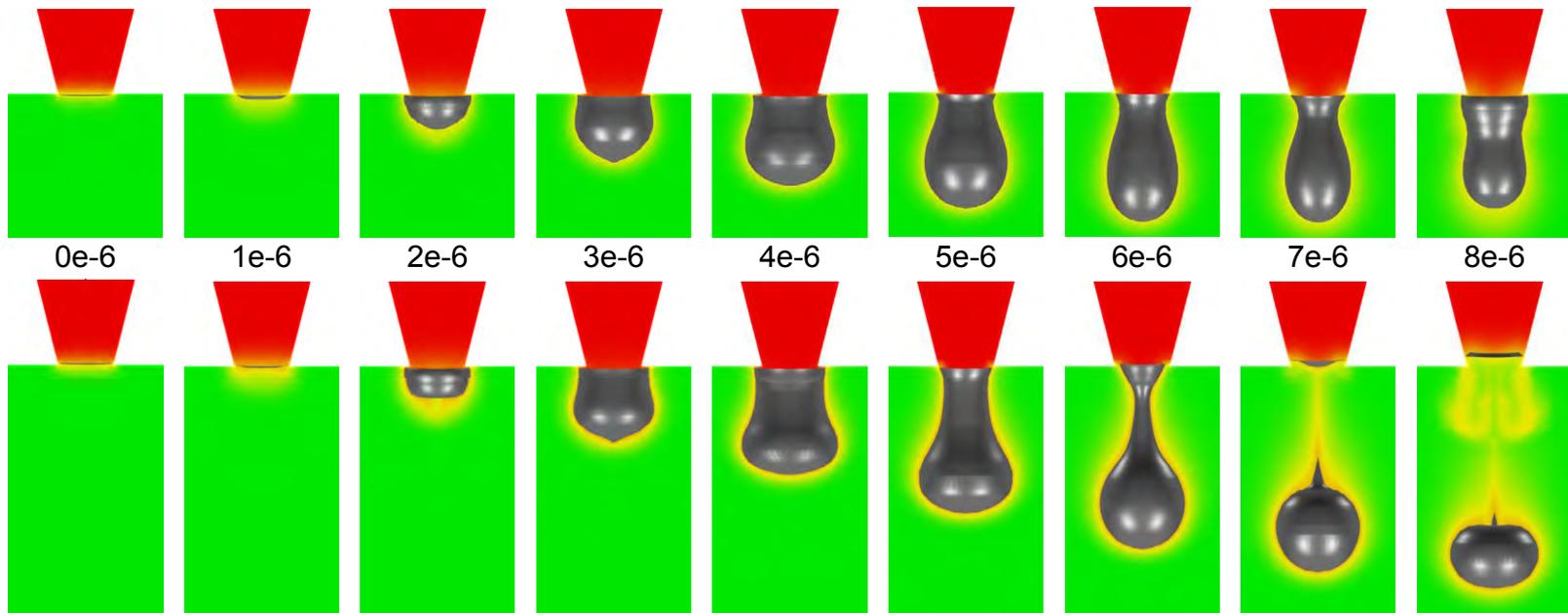
Simulations and Analysis



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□ Visualizations



Simulations and Analysis

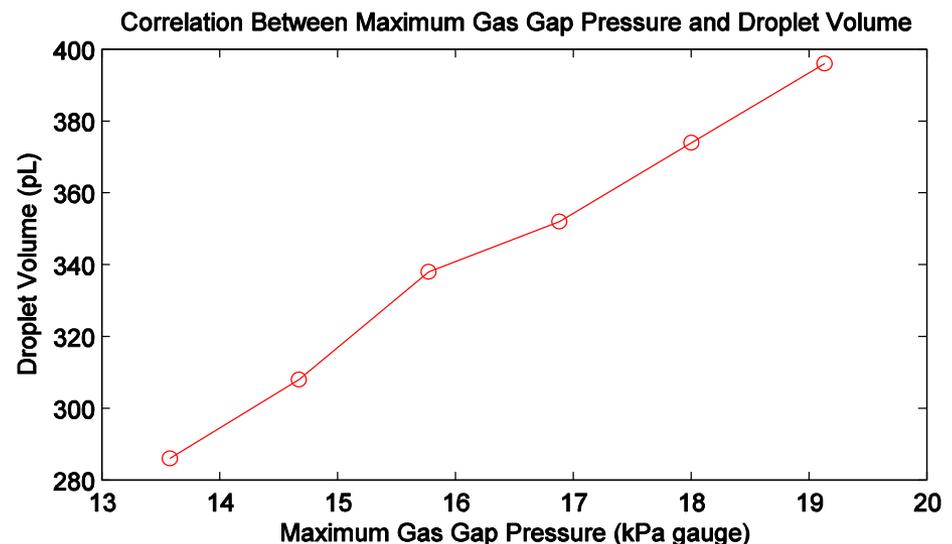
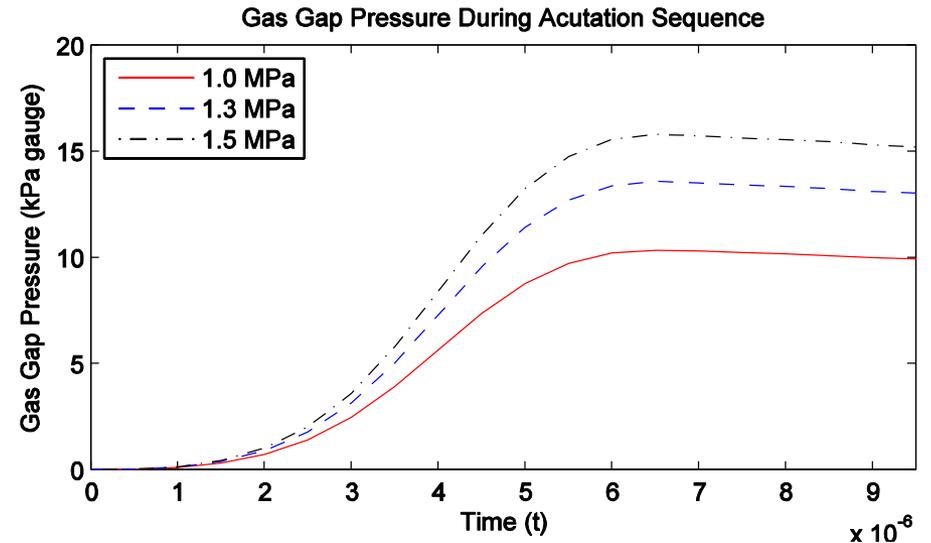


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Results

- Maximum reservoir pressure chosen as control variable
- Relationship between pressure and droplet size shown to be linear
- Minimum actuation pressure determined empirically



Conclusion



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- Summary
 - ▣ Concept for sensing strategy to enable closed-loop droplet generation was numerically validated
- Future Work
 - ▣ Incorporating fluid-structure interaction and piezoelectric modeling into simulation
 - ▣ Experimental validation of design concept
 - ▣ Prototype development and optimization

Questions?



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Thank You.

References



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- [2] Chang, T. N., *et al.*, 2006, “Automated Liquid Dispensing Pin for DNA Microarray Applications,” *IEEE Trans. Autom. Sci. Eng.*, 3, pp. 187-191.
- [3] Szita, N., *et al.*, 2001, “A Micropipettor with Integrated Sensors,” *Sens. Actuators A Phys.* 89, pp. 112-118.