



## **Penetration of Moisture in a Solar-Panel Edge Seal**

Abhijit Namjoshi, Kirk Thompson, and Peter Kip Mercure The Dow Chemical Company, Midland, Michigan

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• not to scale!





$$C_d \frac{\partial x_f}{\partial t} = -D \frac{\partial C}{\partial x}$$

• Stefan number:

$$St = \frac{C[x=0]}{C_d}$$

• Neumann solution:

$$C[x,t] = C[x=0,t] \left( 1 - Erf\left[\frac{x}{2\sqrt{D t}}\right] / Erf[\lambda] \right)$$
$$x_{f}[t] = 2 \lambda \sqrt{D t}$$
$$St = \lambda \sqrt{\pi} Exp[\lambda^{2}] Erf[\lambda]$$

- The constant,  $\lambda$ , depends on the Stefan number





 Kempe et al \* published experimental data on diffusion of water into an edge-seal configuration and fit the analytical model:

$$x_f[t] = 0.018 \left( cm / \sqrt{hour} \right) \sqrt{t}$$

• On previous equations:

 $2\lambda \sqrt{D} = 0.018 [cm / hour^{0.5}]$ 

\* M. D. Kempe, A. A. Dameron, T. J. Moricone, M. O. Reese; "Evaluation and modeling of edge-seal materials for photovoltaic applications", 35th IEEE Photovoltaic Specialists Conference (PVSC), pp 256-261 (June 2010).



• Rate of advancement of the moisture front:

$$\frac{\partial x_f}{\partial t} = \frac{q \ [mole \ /(m^2 * \sec)]}{C_d \ [mole \ / m^3]} = -\frac{D}{C_d} \frac{\partial C}{\partial x}$$

- Solved using COMSOL physics:
  - Transport of Diluted Species for concentration
  - Deformed Geometry for moisture front
- Comparison of COMSOL model and analytical model by Kempe *et al*: Moisture penetration 85°C/85%RH





- Temperature and humidity of the atmosphere change
- Solubility and diffusivity of water in the edge seal change with temperature



## **Concentration Profiles**

Concentration at surface varies, but the gradient at the moisture front • is always negative



**Concentration Profiles at Various Times** 

DOW



- "Typical meteorological Year" data (TMY) are available from NREL\*\*,
  - Miami international airport file 722020
  - Phoenix Sky Harbor International Airport file 722780
- Thermal model from King *et al* \*\*\* was directly employed with coefficients for a glass-cell-polymer sheet with an insulated back to obtain module temperatures based on meteorological data for Ground Horizontal Irradiance (GHI), wind speed and ambient temperature [11].
- A COMSOL Interpolation function used for temperature and humidity data
- COMSOL Analytical functions for surface concentration and for the moisture diffusivity of the edge seal material

\*\*Typical Metrological Year data, National Renewable Energy Laboratory: http://rredc.nrel.gov/solar/old\_data/nsrdb/1991-2005/tmy3/ \*\*\* D. L. King, W. E. Boyson, J. A. Kratochvil; "Photovoltaic array performance model", Sandia Report SAND2004-3535 (December 2004).

## **Prediction for Miami**





## **Prediction for Phoenix**







- The COMSOL numerical model of the edge seal moisture front matches the known analytical solution.
- Model can be used to make predictions
  - with varying temperature and humidity of specific locations
  - and variable permeability and solubility.
- This work confirms the work of Kempe *et al*:
  - in real weather conditions a 1 centimeter length of the edge seal studied will provide protection for 20 years in the locations considered.
- The model can also be used to optimize the edge-seal design.